# Substituent Effects in Heterogeneous Catalysis II. Deuteration of 2-Methylcyclohexanone over the Platinum Group Metals

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The catalytic reactions between 2-methylcyclohexanone and deuterium on platinum group metals were studied by means of mass and NMR spectrometry. Over Ru, Os, and Ir, only reduction to the corresponding alcohols occurred, brought about by simple addition of two deuterium atoms to the carbonyl bond. In contrast, over Rh and Pd, significant isotopic exchange at the  $C_2$  and  $C_6$  positions also occurred. The results over Pt were intermediate between these two groups. The axial and equatorial deuterium contents at each carbon position were also estimated for Rh and Pd. One characteristic feature was that, over Rh, the axial D content at  $C_6$  is greater than that at  $C_2$  and the reverse is true over Pd. A reaction mechanism for reduction and exchange is presented and discussed.

### INTRODUCTION

In our previous studies concerning the mechanism of ketone hydrogenation we deuterated cyclohexanone (1) and 4-tbutylcyclohexanone (2). The unreacted ketone and the product alcohols were analyzed for deuterium incorporation by NMR and mass spectrometry. The use of paramagnetic shift reagents in NMR allowed us to determine the axial and equatorial deuterium contents at each carbon position of the cyclohexane ring. Based upon this stereochemical deuterium distribution data, the mechanism of ketone hydrogenation was discussed in some detail.

The present work is an extension of these tracer studies to 2-methylcyclohexanone (2-MCH). This ketone, because of its unsymmetry, provides an additional question

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which does not arise in the symmetrical ketones so far studied: Since the two  $\alpha$ -carbons (C<sub>2</sub> and C<sub>6</sub>) are not equivalent, it may well be asked which  $\alpha$  position will be preferentially exchanged. In order to account for some unusual kinetic results in 2-MCH hydrogenation on Rh and Pd catalysts, we previously (3) speculated on the preferential formation of a C<sub>1</sub>,C<sub>2</sub>-diadsorbed species over a C<sub>1</sub>,C<sub>6</sub>-diadsorbed species as a reaction intermediate. If so, in 2-MCH deuteration on these metals, deuteriums would be brought to the C<sub>2</sub> rather than to the C<sub>6</sub> position.

### EXPERIMENTAL

Apparatus. The glass reaction vessel previously described  $(\mathcal{S})$  was used for atmospheric deuteration, and a 100-ml autoclave was used for high-pressure deuteration. A Shimadzu Model GC-1C gas chro-

## matograph was used for the separation of reaction mixtures, and the separated peaks were analyzed with a Hitachi RMS-4 mass spectrometer and a Varian HA-100D NMR spectrometer.

Materials. The catalysts were prepared according to the procedure described before (1). Deuterium (99.9% pure) was purchased from Showa Denko, Ltd., and used as received. Cyclohexane (Wako "Tokkyu" grade) was also used as received. 2-MCH (Wako "Tokkyu" grade) was purified by washing with diluted sodium carbonate and water and then by drying over anhydrous sodium sulfate. The 2-MCH thus treated was further purified with a preparative gas chromatograph using a 3-m-long, 10-mm-i.d. column of 30 wt% PEG 20M on 30- to 60-mesh Chromosorb WAW at 155°C. Helium was used as carrier gas.

2-MCH deuteration. For atmospheric deuteration, a catalyst sample was weighed into the reaction vessel, and 10 ml of cyclohexane was added. The reaction vessel was flushed several times with deuterium and then charged with it at a reaction temperature of 30°C. Deuteration was started by adding 1.21 ml (0.01 mol) of 2-MCH via a syringe through the attached septum, immediately followed by shaking the reaction vessel. The reaction was continued until a conversion of some 30 or 70% was attained. The reaction mixture was collected, washed with saturated aqueous Na<sub>2</sub>SO<sub>4</sub>, and then separated by gas chromatography on a diglycerol column. Each of the gas chromatographic peaks, i.e., 2-MCH, cis- and trans-2-methylcyclohexanols (abbreviated to cis-2-MCHol and trans-2-MCHol), was subjected to mass and NMR spectrometry.

Deuterations at elevated pressures were conducted in the autoclave. A catalyst sample was weighed into it, and then 20 ml of cyclohexane plus 2.42 ml (0.02 mol) of 2-MCH were added. The autoclave was then flushed several times with deuterium, charged with it up to 20 atm, and subsequently immersed in a water bath maintained at a reaction temperature of 80°C. After thermal equilibrium was established with a pressure rise up to about 23 atm, magnetic stirring of the reaction mixture was started. The reaction was continued until an approximate conversion of 70%was attained, accompanied by a pressure decrease of 3 to 4 atm. The reaction mixture was separated and analyzed in the same manner as for the atmospheric deuteration.

Following the above procedures, several deuteration runs were conducted using different reaction conditions, which are listed in Table 1.

Mass spectrometry. The mass spectrometer was operated at a low electron-accelerating voltage of 8 V to minimize fragmentation. In the case of 2-MCH, the parent ion  $(P^+)$  was most abundant. Therefore, the isotopic distribution of 2-MCH samples was easily determined from the  $P^+$  peak heights after suitable corrections for naturally occurring <sup>13</sup>C and <sup>18</sup>O by assuming an identical ionization probability for deuterated and undeuterated species. The isotopic distribution of the product alcohols was similarly determined based on the  $P^+$ peaks. Although the  $P^+$  peaks of many alcohol molecules are usually too low to be used for quantitative analyses, those of cis- and trans-2-MCHol were unexpectedly high, second to the corresponding  $(P-18)^+$ peak: the relative intensity  $P^+/(P-18)^+$ was  $\approx 0.3$  for *cis*-2-MCHol and  $\approx 0.7$  for trans-2-MCHol. The favorable high  $P^+$  intensity is presumably due to the protection of the hydroxyl group by the bulky methyl substituent against dehydration leading to  $(P - 18)^+$  ions.

NMR spectrometry. As we reported before (4) the axial and equatorial deuterium contents at each carbon position of cyclohexanones and cyclohexanols can be estimated from lanthanide-induced shift (LIS) spectra in NMR. In brief the deuterium content at a certain carbon position is

Run	Catalyst		Temperature (°C)	$P_{D_2}$ (atm)	Time (min)	Conversion <sup>a</sup> (%)	cis <sup>b</sup> (%)	
	Metal	Weight (mg)		. ,	, ,			
1	Ru	60	30	1	170	71	74	
2	$\mathbf{R}\mathbf{h}$	60	30	1	34	71	49	
3a	Pd	200	30	1	36	30	52	
3b	Pd	200	30	1	145	69	59	
4	Os	50	30	1	<b>20</b>	74	70	
5	Ir	60	30	1	137	66	61	
6	$\mathbf{Pt}$	20	30	1	540	66	76	
7	$\mathbf{R}\mathbf{h}$	20	80	23 - 19	30	71	63	
8	Pd	50	80	23 - 19	29	67	73	

TABLE 1 Reaction Conditions and Stereoselectivities

<sup>a</sup> 100 (cis-2-MCHol + trans-2-MCHol)/(2-MCH + cis-2-MCHol + trans-2-MCHol).

<sup>b</sup> 100 cis-2-MCHol/(cis-2-MCHol + trans-2-MCHol).

estimated by comparing the LIS proton peak intensity at that position with the standard LIS proton peak intensity. Signal assignments were based on the combined data of multiplicity,  $\delta$  value, and proton decoupling. LIS spectra of 2-MCH were taken using 25  $\mu$ l of the ketone sample dissolved in 0.5 ml of CCl<sub>4</sub> containing either 55 mg of Pr(fod)<sub>3</sub> or 80 mg of Yb(fod)<sub>3</sub>. Here fod represents the anion of 1,1,1,2,2,3,3-heptafluoro-7,7-dimethyl-4,6octanedione. Yb(fod)<sub>3</sub>-Shifted spectra were internally locked on tetramethylsilane (TMS), and all the protons were resolved except for partial overlap between the  $H_{4a}$ and  $H_{5e}$  signals. However, most of these signals were quite broad due to a large downfield shift and inappropriate for very accurate estimation of deuterium contents. On the other hand,  $\Pr(fod)_3$ -shifted spectra were internally locked on benzene and involved three unresolved pairs:  $H_{2a} + H_{6a}$ ,  $H_{3e}+H_{4a}$ , and  $H_{4e}+H_{5e}$ . However, these unresolved signals as well as the resolved ones  $(H_{3a}, H_{5a}, H_{6e}, and H_{methyl})$  were usually sharper than the Yb(fod)<sub>3</sub>-shifted signals and, hence, permitted more accurate estimation of deuterium contents. We adopted as the internal standard of proton estimation the  $H_{4e}$  intensity for  $Yb(fod)_3$ -shifted spectra and the  $H_{3a}$  or  $H_{5a}$  intensity for  $Pr(fod)_3$ -shifted spectra, based on the approximation that these intensities are unaffected by deuterium smear.

LIS spectra of *cis*- and *trans*-2-MCHol were taken using 50 and 100 mg of  $Pr(fod)_{\delta}$ , respectively, following a procedure similar to that for 2-MCH. As the internal standard for deuterium estimation,  $H_{4e}$  was chosen for *trans*-2-MCHol, and a series of unresolved peaks in the region of  $\delta = -8$  to -9 (presumably due to  $H_{3e}$ ,  $H_{4e}$ ,  $H_{4a}$ , and  $H_{5e}$ ), for *cis*-2-MCHol.

#### RESULTS

### Mass Spectrometric Data

Table 2 summarizes the results for unreacted 2-MCH samples. As in our previous work on the deuteration of cyclohexanone (1) and 4-tert-butylcyclohexanone (2), Rh and Pd were remarkable for the extensive deuterium exchange. Extensive deuterium exchange over Rh and Pd is also confirmed in Table 3 which lists the isotopic distributions of the product alcohols. Pt also caused deuterium exchange, but to a much smaller extent. The *cis*- and *trans*-2-MCHols were essentially identical in isotopic distribution. This similarity between isomers has already

Run	Catalyst	Percentage of each isotopic species								
			$d_1$	$d_2$	$d_3$	$d_4$	$d_5$	$d_{6}$	$d_7$	
1	Ru	99.0	1.0	0	0	0	0	0	0	0.01
<b>2</b>	$\mathbf{R}\mathbf{h}$	61.9	22.6	8.3	3.8	1.9	1.5	0	0	0.67
3a	Pd	45.6	42.1	10.7	1.4	0.2	0	0	0	0.68
3b	Pd	11.9	35.2	35.6	14.3	2.5	0.5	0	0	1.62
4	Os	99.9	0.1	0	0	0	0	0	0	0.00
5	Ir	99.3	0.7	0	0	0	0	0	0	0.01
6	$\mathbf{Pt}$	84.3	14.9	0.6	0.2	0	0	0	0	0.17
7	$\mathbf{R}\mathbf{h}$	89.3	6.0	2.3	1.2	0.6	0.4	0.1	0	0.21
8	Pd	1.6	14.8	43.1	37.3	2.9	0	0	0	2.26

TABLE 2

Isotopic Analysis of Unreacted 2-MCH

<sup>a</sup> Averaged number of deuterium atoms incorporated into each 2-MCH molecule.

been reported for the deuteration of 4-tertbutylcyclohexanone by us (2) and of 2-methylcyclopentanone by Cornet and Gault (5).

Although Rh and Pd are both remarkable for deuterium exchange, a closer look at Table 2 reveals some distinctions between them. First, compared under identical reaction conditions (runs 2 and 3b; 30°C, 1 atm,  $\approx 70\%$  conversion)  $D_{\rm m}$ , the average number of D atoms incorporated per molecule, is much greater for Pd than for Rh. The difference became even more pronounced at an elevated temperature and D<sub>2</sub> pressure (runs 7 and 8). Upon going to the elevated conditions, deuterium incorporation became more extensive on Pd (runs  $3b \rightarrow 8$ ), while it was suppressed very much on Rh (runs  $2 \rightarrow 7$ ).

Second, Rh and Pd are different in the pattern of distribution of exchange products: although  $D_m$  for Rh is much smaller than for Pd, the amounts of  $d_4$  and more highly exchanged species for Rh are comparable with or even greater than those for Pd. It is to be noted that 2-MCH can accommodate only three  $\alpha$ -deuteriums (one at C<sub>2</sub> and two at C<sub>6</sub>), and therefore the formation of  $d_4$  and of more highly exchanged species is indicative of deuterium smear to some carbon positions other than  $\alpha$ . As a measure of deuterium smear for 2-MCH let us introduce a quantity  $d_s$  defined by

$$d_{s}(\text{ketone}) = 100 \sum_{n=4}^{\infty} (n-3)d_{n} / \sum_{n=1}^{\infty} nd_{n}.$$
(1)

This quantity would represent the amount of smeared non- $\alpha$ -deuteriums as a percentage of the total deuteriums incorporated into 2-MCH if the  $\alpha$ -hydrogens are completely replaced by deuteriums. However, in usual cases it is very likely that there is a small amount of 2-MCH molecules which contains one or more non- $\alpha$ -deuteriums while the  $\alpha$ -hydrogens are not yet completely exchanged with deuteriums. In Eq. (1) such non- $\alpha$ -deuteriums are either underestimated or not counted at all. Therefore,  $d_s$  values worked out using Eq. (1) are regarded as a lower bound to the real percentage of non- $\alpha$ -deuteriums. Similarly for both cis- and trans-2-MCHol, the extent of deuterium smear beyond the  $C_2$  and  $C_6$ positions can be estimated based on an analogous quantity,

$$d_{s}(\text{alcohol}) = 100 \sum_{n=5}^{\infty} (n-4) d_{n} / \sum_{n=1}^{\infty} n d_{n}.$$
(2)

Here the summation of the numerator

TABLE	3
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Run	Catalyst	2-MCHol	Percentage of each isotopic species									$D_{\mathtt{m}}$
			$d_0$	$d_1$	$d_2$	$d_3$	$d_4$	$d_5$	$d_6$	$d_7$	$d_8$	
1	Ru	Cis	8.0	91.3	0.5	0.2	0	0	0	0	0	0.93
		Trans	9.9	89.6	0.4	0.1	0	0	0	0	0	0.91
<b>2</b>	Rh	Cis	<b>3</b> 3.6	47.2	11.7	4.3	1.7	0.8	0.4	0.2	0.1	0.99
		Trans	35.6	46.1	11.4	4.2	1.5	0.7	0.4	0.2	0	0.95
3a	$\mathbf{Pd}$	Cis	54.0	35.2	8.7	1.5	0.4	0.1	0	0	0	0.60
		Trans	53.5	35.4	8.8	1.7	0.6	0.2	0	0	0	0.61
3b	Pd	Cis	34.5	38.4	19.9	5.9	1.1	0.2	0	0	0	1.01
		Trans	36.9	38.0	18.4	5.5	1.1	0.2	0	0	0	0.96
4	Os	Cis	6.7	92.8	0.5	0	0	0	0	0	0	0.92
	-	Trans	6.9	92.9	0.3	0	0	0	0	0	0	0.92
5	Ir	Cis	8.7	90.8	0.5	0	0	0	0	0	0	0.92
Ū		Trans	8.5	90.9	0.6	0	0	0	0	0	0	0.92
6	Pt	Cis	17.9	76.3	5.6	0.2	0	0	0	0	0	0.88
Ū	2.0	Trans	16.5	78.2	5.0	0.3	0.1	Ů	0	0	0	0.89
7	Rh	Cis	10.2	76.0	74	34	14	1.0	0.4	0.2	0	1.16
•		Trans	11.8	76.5	<b>7</b> .1	2.5	1.0	0.5	0.3	0.2	Õ	1.10
6	Pd	Cie	82	99 S	90.7	95 B	10.6	28	0.3	0.2	0	2 10
0	Iu	Trans	9.9	23.6	31.1	$\frac{25.0}{25.0}$	9.3	0.9	$0.3 \\ 0.2$	0.2	0	2.04

Isotopic Analysis of the Product Alcohols

begins with n = 5 despite the 5 deuteriums per alcohol molecule being accommodated by the inner carbons (C<sub>1</sub>, C<sub>2</sub>, and C<sub>6</sub>) and oxygen because all deuteriums in the OD groups are lost before spectral analysis through washing with saturated aqueous Na<sub>2</sub>SO<sub>4</sub>. The numerical values for  $d_s$  calculated from Eqs. (1) and (2) using the data of Tables 2 and 3 are listed in Table 4. Obviously,  $d_s$  for Rh is greater than for Pd.

### NMR Data

Table 5 shows the stereochemical isotopic distributions, i.e., the axial and equatorial deuterium contents at different carbon positions, estimated from the LIS spectra. In the case of *cis*-2-MCHol, many attempts to resolve the overlapped  $H_{2a}$  and  $H_{6a}$  signals failed, and hence  $D_{2a}$  and  $D_{6a}$  are given only as their sum. A comparison of  $D_{2a}$  and  $D_{6a}$  gives the third distinction between Rh and Pd: Over Pd  $D_{2a} > D_{6a}$ both for 2-MCH and *trans*-2-MCHol, but the reverse is true for Rh. Our expectation of preferential isotopic exchange at C<sub>2</sub> was not realized with either Rh or Pd. Rather,

TABLE 4

Lower Bound to Percentage Deuterium Smear beyond the C<sub>2</sub> and C<sub>6</sub> Positions

Run	Catalyst			
		2-MCH	cis-2-MCHol	trans-2-MCHol
2	Rh	7.5	2.8	2.1
7	$\mathbf{R}\mathbf{h}$	8.2	2.0	1.6
3b	Pd	2.2	0.2	0.2
8	$\mathbf{Pd}$	1.3	1.7	0.8

#### SUBSTITUENT EFFECTS. II

Run	Catalyst	Sample		Deute	erium cor	ntent⁴		$D_{\mathrm{m}}$	
			$D_1$	$D_{2a}{}^b$		$D_{6a}$	$D_{6e}$	NMR <sup>e</sup>	MS <sup>d</sup>
2	Rh	2-MCH		0.10		0.34	0.23	0.67	0.67
		Cis-2-MCHol	0.63		(0.08)°		0.22	0.93	0.99
		Trans-2-MCHol	0.57	0.05		0.22	0.05	0.89	0.95
3a	Pd	2-MCH		0.33		0,19	0.25	0.77	0.68
		Cis-2-MCHol	0.16		(0.40)*		0.12	0.79	0.60
		Trans-2-MCHol	0.23	0.28		0.16	0.25	0.68	0.61
3b	Pd	2-MCH		0.71		0.53	0.43	1.67	1.62
		Cis-2-MCHol	0.26		(0.52)°		0.29	1.07	1.01
		Trans-2-MCHol	0.18	0.37		0.20	0.17	0.92	0.96
6	$\mathbf{Pt}$	Trans-2-MCHol	0.80	0.05		0.08	0.00	0.93	0.89
7	$\mathbf{R}\mathbf{h}$	2-MCH		0.07		0.09	0.12	0.28	0.21
		Trans-2-MCHol	0.90	0.00		0.05	0.10	1.05	1.10
8	Pd	2-MCH		0.89		0.72	0.74	2.35	2.26
		Trans-2-MCHol	0.66	0.66		0.44	0.35	2.11	2.04

### TABLE 5

Stereochemical Deuterium Distributions within Molecule for the Unreacted Ketone and Product Alcohols

<sup>a</sup> Symbol D represents the number of deuterium atoms at the position indicated by the subscript (a = axial, e = equatorial).

<sup>b</sup> The methyl substituent is assumed to be equatorial.

 $^{c}D_{m}(NMR) = (D_{1}) + D_{2a} + D_{6a} + D_{6e}.$ 

<sup>d</sup> Quoted from Table 2 or 3.

 $^{\circ} D_{2a} + D_{6a}$ 

 $D_{6a} + D_{6e}$  exceeded  $D_{2a}$  in almost all cases.

Table 5 also shows that in most samples the  $D_{\rm m}$  value determined by mass spectrometry agrees closely with that determined by NMR, thereby the validity of the determination of stereochemical isotopic distributions is confirmed. However, the amount of deuteriums smeared beyond the C<sub>2</sub> and C<sub>6</sub> positions was probably insufficient to be detected by NMR.

### DISCUSSION

Figure 1 illustrates a mechanism of 2-MCH hydrogenation by which we propose to explain in qualitative terms the data obtained by the present tracer experiments. This mechanism is divided into four regions.

Region I shows the simple stepwise addition of two hydrogen atoms to the adsorbed carbonyl linkage. In the case of deuteration, this step forms only the alcohol- $d_2$  in which the deuteriums are bonded to the  $C_1$  and O atoms. This alcohol- $d_2$  will be detected as  $-d_1$  when its hydroxyl deuterium is replaced by hydrogen before mass spectrometry as in the present work. Region II represents the backward dehydrogenation process from a half-hydrogenated state  $(I_{\sigma})$  to carboncarbon-diadsorbed species (II<sub>2</sub> or II<sub>6</sub>), followed by the forward successive hydrogenation to the product alcohols (cis- and trans-2-MCHol). This process is responsible for deuterium incorporation into the C<sub>2</sub> and  $C_6$  positions. Region I plus Region II is

essentially the same as the mechanism we presented before for the hydrogenation of cyclohexanone (1) and 4-t-butylcyclohexanone (2). Region III is added in order to account for deuterium smear beyond the  $C_2$  and  $C_6$  positions observed on Rh and, to a lesser extent, on Pd. Region IV represents the two equilibrium steps between three different species all of which are  $\pi$  adsorbed on the catalyst. These equilibrium steps serve as an alternative to Region II in accounting for deuterium incorporation into  $C_2$  and  $C_6$ . One can consult the work of Cornet and Gault (5) in considering the role of Region IV in ketone hydrogenation.

We believe Region I is operative on all the catalyst metals used. The reactions on Ru, Os, and Ir must be almost entirely limited to this region because on these metals practically no deuteriums entered

into the unreacted 2-MCH and because the products cis- and trans-2-MCHol contained little or no  $d_2$  and more highly exchanged species. The deuterium incorporation into the C<sub>2</sub> and C<sub>6</sub> positions observed with Rh, Pd, and Pt is attributable to Region II or IV or both. While we cannot be sure at this time which is the case, we are inclined to regard both regions as significant. The reasons for this inclination are as follows. (i) In order to account for deuterium smear beyond  $C_2$  and  $C_6$ , Region III must be assumed to occur, and hence Region II appears to be an indispensable intermediate stage connecting Regions I and III. (ii) Many transition metals including Rh, Pd, and Pt promote not only hydrogenation but also dehydrogenation (6). Besides, these three metals are known to form a variety of  $\pi$ -coordinated compounds. Therefore, it seems quite reasonable to assume



FIG 1. Mechanism of 2-methylcyclohexanone hydrogenation.

the formation of  $\pi$ -adsorbed IV<sub>2</sub> and IV<sub>6</sub> by hydrogen abstraction from I<sub> $\pi$ </sub>.

Now let us consider why the relative deuterium content at C2 compared to C6  $[D_{2a}/(D_{6a} + D_{6e})]$  is greater on Pd than on Rh. The relative importance of Regions II and IV is probably different for Rh and Pd: Since Pd is more apt to form  $\pi$ -coordinated compounds, the role of Region IV might be greater on Pd. With this in mind let us compare the two pairs of alternation steps,  $II_2 \rightleftharpoons I_{\sigma} \rightleftharpoons II_6$  in Region II and  $IV_2 \rightleftharpoons I_{\pi} \rightleftharpoons IV_6$  in Region IV. In each pair the methyl substituent must more or less hinder the formation of the subscript-2 species sterically, but hardly affect the formation of the subscript-6 species. Since in general  $\pi$  adsorption is much weaker than  $\sigma$  diadsorption, it is expected that the adsorbed substrate is closer to the catalyst surface in the  $II_2 \rightleftharpoons I_{\sigma} \rightleftharpoons II_6$  alternation process than in  $IV_2 \rightleftharpoons I_\pi \rightleftharpoons IV_6$ . If so, the steric effect of the methyl substituent would be manifest more strongly in the  $II_2 \rightleftharpoons I_{\sigma}$  $\rightleftharpoons$  II<sub>6</sub> process. In other words, a preference

for II<sub>6</sub> over II<sub>2</sub> should be greater than a preference for IV<sub>6</sub> over IV<sub>2</sub>, and this is the explanation why  $D_{2a}/(D_{6a} + D_{6e})$  is greater for Pd than for Rh.

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